



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3572-3

Job Sheet 171828



Part No: D3572-3

Job Qty: 10 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/22/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 07-02-07 JLM IPP rev B rev.B dwg EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	10 Ea	2/21/18	2/21/18	0.00	0.00	Start Up Machining-2		mm L 18/2/20
100	Bandsaw	10 pcs	2/21/18	2/21/18	0.00	0.13	Bandsaw1		"
110	CNC Vertical Machining	10 pcs	2/22/18	2/22/18	0.09	2.04	HAAS1-4		"
120	QC	10 pcs	2/22/18	2/22/18	0.00	0.00	QC2 Machining-2		"
130	QC	10 pcs	2/22/18	2/22/18	0.00	0.00	QC8 Machining-2		mm L 18/02/21
140	Packaging	10 pcs	2/22/18	2/22/18	0.00	0.00	Packaging3-1		OYC 18/02/21
150	QC21-SA	10 Ea	2/22/18	2/22/18	0.00	0.00	QC21		DAS

Part Op 100 - Cut blank .500" long
Descriptions: 110 - 1- Mill as per Folio FA685 Rev: _____ & Dwg D3572 Rev: _____ 2-Deburr per dwg D3572
140 - LOCATION: WA002

21 FEB 26 2018
9-50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X01.500	6061-T6 Bar .750 X 1.50	.4000 ft (.04 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X01.500	0	43	0

FM 135780.2 F.O.53



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Container No: S043937



Part: D3572-3

Job No: 171828

Serial No/Batch: S043937

Revision: D3572

Inspector:

Date: 02/20/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Guide	0.190inches ± 0.030	0.220 0.160		
2	Guide	0.188inches ± 0.010	0.198 0.178		
3	Guide	0.130inches ± 0.030	0.160 0.100		
4	Guide	1.470inches ± 0.030	1.500 1.440		
5	Guide	0.380inches ± 0.030	0.410 0.350		
6	Guide	0.220inches ± 0.010	0.230 0.210		
7	Guide	0.030inches ± 0.030	0.060 0.000		
8	Guide	0.060inches ± 0.030	0.090 0.030		
9	Guide	Attribute			

Plex 2/8/18 2:48 PM dart.lacelle.linda